

**80/20 inventory rule.** Eighty percent of a business' sales come from 20 percent of its inventory.

**buffer stock.** Additional stock that is kept above the minimum amount required to meet forecasted sales. Also called *safety stock*.

**economy of scale.** Decrease in unit cost of a product resulting from large-scale manufacturing operations.

**electronic data interchange (EDI).** Standard transfer between organizations of electronic data for business transactions, such as orders, confirmations, and invoices.

**inventory management.** Inventory management is the process of acquiring and tracking product orders, keeping adequate supplies and assortment of products, and organizing products in warehouses and retail locations.

**invoice.** Official bill or notice to pay.

**just-in-time inventory (JIT).** When a business orders just enough stock needed for any given point in time to meet demand.

**lead time.** Lead time is the total time it takes from placing an order until it is received.

**manual-tag system.** System where you remove the price tag when an item is purchased.

**packing slip.** Included in a shipment of goods, it lists the contents of the box or container.

**periodic inventory control.** Taking a physical count of merchandise on a regular, or periodic, basis.

**perpetual inventory-control system.** Perpetual inventory system is a method of keeping inventory that shows the quantity on hand at all times.

**physical inventory.** Actual count of items in inventory, which is used to verify the inventory-control system's counts.

**point-of-sale (POS) software.** Computerized inventory control system that usually begins right at the cash register and records each sale as it happens.

**product specification sheet.** Provides product facts, including sizes, colors, materials, and weights.

**productive inventory.** Twenty percent of a business' inventory that produces the most sales.

**purchase order.** A purchase order is a form completed by the buyer listing the quantity, variety, and price of the products ordered.

**purchasing.** Purchasing is the process of buying merchandise for resale to customers.

**purchasing management.** Purchasing management includes ordering the merchandise that is needed, receiving the merchandise into stock once it arrives, and paying the vendor for the order.

**quality control.** Activity of checking goods as they are produced or received to ensure the quality meets expectations.

**radio frequency identification (RFID).** Card imbedded with a chip that transmits information about a product's location and use over short-range radio waves to a computer, where the data can be crosschecked with a database. Not often used in a retail setting.

**receiving record.** Receiving record is a form on which all merchandise received is listed.

**stockout.** When a business has too little inventory.

**turnover rate.** Number of times inventory has been sold during a specific time period, usually one year. Also known as *turnover ratio*.

**unit-control system.** Can range from simply visually determining if more stock is needed to a system of bin tickets.

**vendor.** Companies that sell products to other businesses.